

ME, ECE, BE Capstone Design Programs



# Team 27: SAE Mini Baja

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Mr. Jack Rettig



M.H. Barrie & Associates Marine Surveyors, Inc.

LSU Student Government

## PROJECT OVERVIEW

**Baja SAE Engineering Design Competition**  
Location: Tennessee Tech University  
Cookeville, Tennessee  
Date: April 14<sup>th</sup>-17<sup>th</sup>

## OBJECTIVES

- Design a single-seat, all terrain vehicle that adheres to all SAE rules
- Top 20 finish at 2016 Baja SAE Competition
- Score at least 150 points in static events
- Overall weight under 400 pounds

## COMPETITION LAYOUT

### STATIC EVENTS [300 Points]

- Cost Report [100]
- Design Report [150]
- Sales Presentation [50]

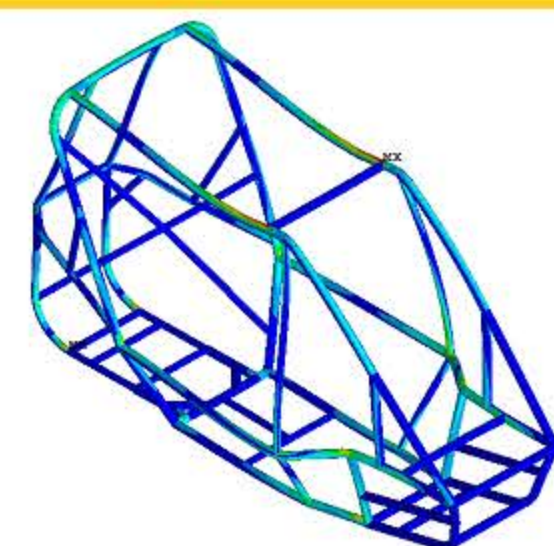
### DYNAMIC EVENTS [300 Points]

- Acceleration [75]
- Maneuverability [75]
- Sled Pull [75]
- Suspension [75]

### ENDURANCE RACE [400 points]

## FRAME

- Primary (red): 1.25" OD, 0.065" thick
- Secondary (green): 1.00" OD, 0.035" thick



- Dynamic impact
- ANSYS Mechanical
- Load = 2.6 x weight
- Von Mises stress

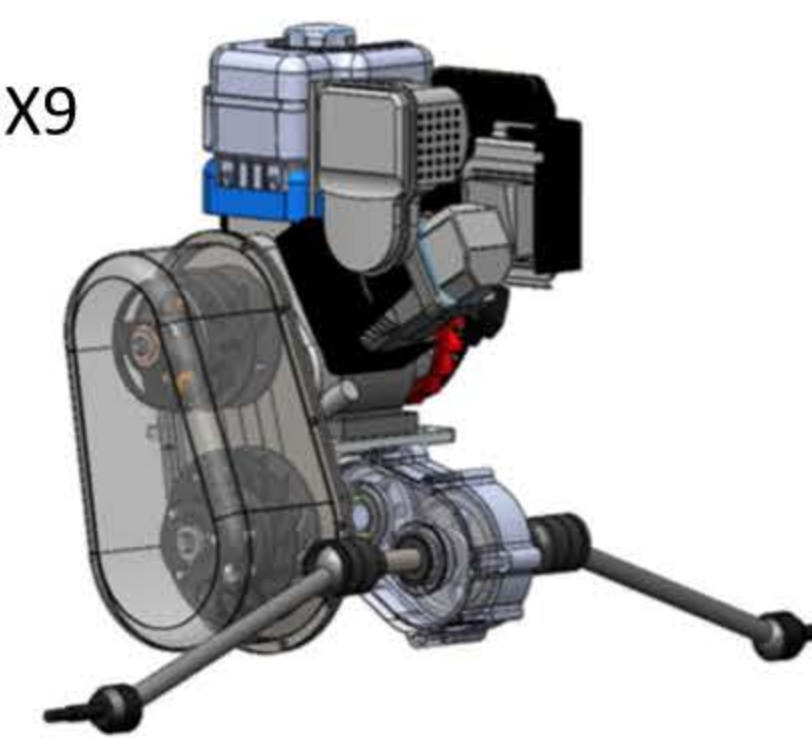
	Max Stress	Max Deformation	FOS
Top	23.2 ksi	0.15 in	4.2
Front	29.1 ksi	0.07 in	3.4
Side	54.1 ksi	0.82 in	1.8

Number of Members	48
Length of Tubing	95.4 ft
Weight	65 lbs
Length	82 in
Height	47 in
Width	31 in



## DRIVETRAIN

- Engine - Briggs and Stratton OHV Intek Model 20S232 0036-F1
- Continuously Variable Transmission (CVT) - Gaged Engineering GX9
- Custom Gearbox - single speed, dual reduction spur gear train



Gear Ratio	7.56:1
Final Drive Ratio (High/Low)	6.80:1 / 29.48:1
Top Speed	35 mph
Acceleration Time (100 ft.)	4.01 s
Max Rear Axle Torque	427 ft-lbs
Gear Material	AISI 4330-V Steel
Casing Material	6061-T6 Aluminum

## BRAKES / STEERING

- Front calipers - stock Polaris Outlaw 525
- Rear caliper - Wilwood Dynapro Single
- 6.25:1 brake pedal ratio
- 14" rack and pinion
- 4130 steel tie rods - 15" long, 0.625" OD and 0.125" thickness



## SUSPENSION

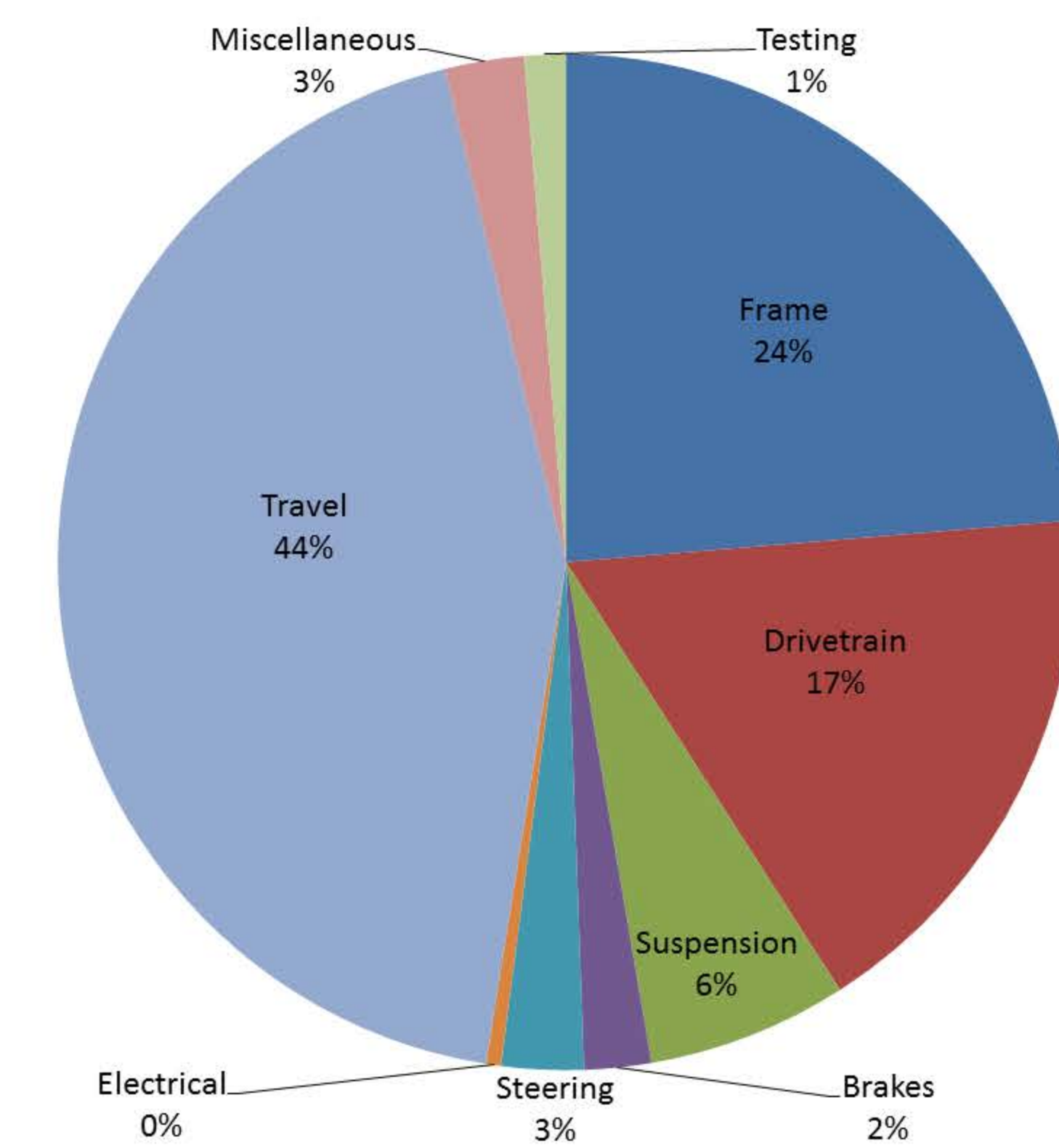
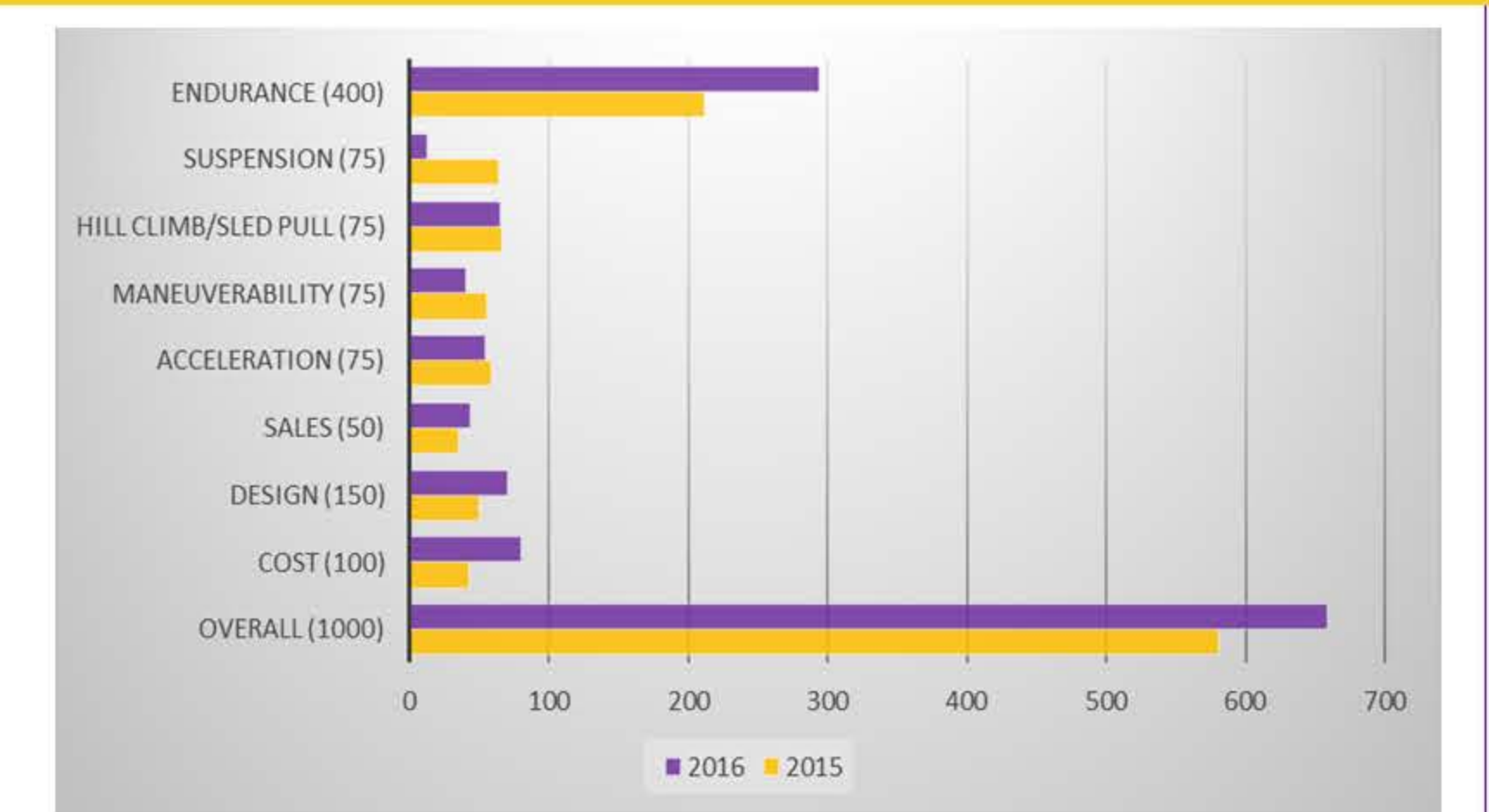
- Front Suspension  
Unequal length double A-arms  
4130 steel tubing
- Rear Suspension  
Custom aluminum trailing arm  
CNC machined billet aluminum bearing carrier  
4130 steel radial arms (2)
- Fox Float 3 EVOL R shocks



	Front	Rear
Wheelbase	70 in	
Track Width	52.5 in	49 in
Ground Clearance	12.5 in	
Wheel Travel	8 in	5 in
Spring Rate	80 lbs/in	55 lbs/in
Tires	22x7-10 Maxxis Razr 2	23x8-10 ITP Mudlite
Camber	-3 degrees	0 degrees
Caster	13 degrees	0 degrees

## RESULTS

- 20<sup>th</sup> place / 96 teams
- 658.72 points overall
- 11 place improvement from 2015
- 78.08 more points scored
- 193.12 points in static events
- Overall weight: 394 pounds
- 23 laps completed in endurance
- No major failure during race



Frame = \$2840  
Drivetrain = \$2100  
Suspension = \$800  
Brakes = \$255  
Steering = \$313  
Electrical = \$60  
Travel = \$5225  
Miscellaneous = \$300  
Testing = \$160  
**Total = \$10163**